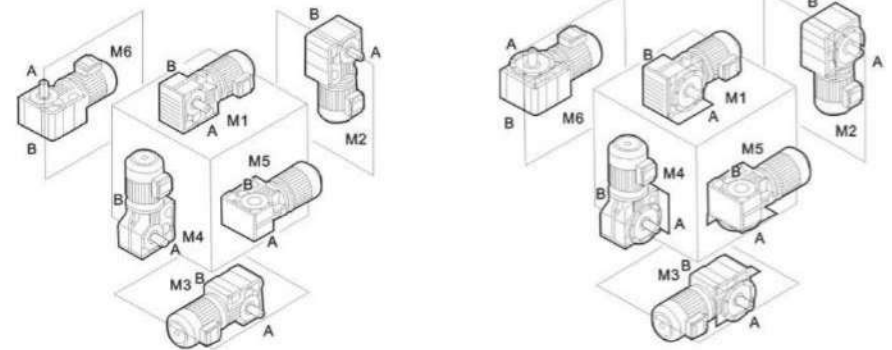


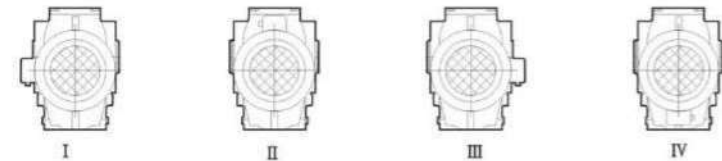
Цилиндро-червячные редукторы

S 47-Y 0.55-4P -32.40 -M1 -I -A - ϕ 25	
Gear units type	
Structure	
Size	
Motor code	
Motor power, pole	
Ratio	
Mounting position	
Position of the motor thermal box	
Position of output shaft or flange	
Output shaft aperture	
Gear units type: Helical-worm gear units	
Structure:	
Foot-mounted solid shaft output	(-)
Hollow shaft output	A
Flange-mounted solid shaft output	F
Flange-mounted hollow shaft output	AF
Short-flange-mounted hollow shaft output	AZ
Torque-arm-mounted hollow shaft output	AT
Foot-mounted solid shaft output, shaft input	S
Hollow shaft output, shaft input	AS
Flange-mounted solid shaft output, shaft input	FS
Flange-mounted hollow shaft output, shaft input	AFS
Hollow shaft output with shrink disk	H..(H, HF, HZ, HT,)
Size: (see selection table)	
Motor code:	
Ordinaty (renew)	Y(Y2)
Flame-proof	B
Direct current	Z
Brake	E
Multi-speed	D
Variable frequency	V
Power-divided	F
Ampere-increased	A
Electromagnetism speed modulation	C
Hoisting in metallurgy	R
Variable frequency and brake	VE
Roller tables	G
Motor power, pole; (see selection table)	
Ratio: (See selection table)	
Mounting position: M1, M2, M3, M4, M5, M6, (see page 137)	
Position of the motor thermal box: I, II, III, IV, (see page 137)	
Position of output shaft or flange: Viewing on motor end:left side-A, right side-B,both sides-A + B(see mounting position)	
Output shaft aperture: (See the chart of mouting dimension)It will be omitted when solid output shaft	

Mounting position



Position of the motor thermal box



Input power rating and maximum torque

Size	37	47	57	67	77	87	97
Structure	S SA SF SAF SAT SAZ						
Input power rating (kW)	0.18~0.75	0.18~1.5	0.18~3	0.25~5.5	0.55~7.5	0.75~15	1.5~22
Ratio	10.27~152	11.46~244.74	10.78~196.21	11.55~227.20	9.96~241.09	11.83~222	12.75~230.48
Maximum torque (N.m)	90	170	295	520	1270	2280	4000

*Maximum torque means the biggest one of the maximum torque related to the different ratio for the specified size.

Цилиндро-червячные редукторы

Gear unit weight

Size	37	47	57	67	77	87	97
(kg) Weight	7	10	14	26	50	100	170

The weights are mean values. Only for reference.

Lubrication table

S...:

Size	Fill quantity in liters					
	M1	M2	M3 ¹⁾	M4	M5	M6
S37	0.25	0.4	0.5	0.6	0.4	0.4
S47	0.35	0.8	0.7	1.1	0.8	0.8
S57	0.5	1.2	1	1.5	1.3	1.3
S67	1	2.0	2.2/3.1	3.2	2.6	2.6
S77	1.9	4.2	3.7/5.4	6	4.4	4.4
S87	3.3	8.1	6.9/10.4	12	8.4	8.4
S97	6.8	15	13.4/18	22.5	17	17

SF...:

Size	Fill quantity in liters					
	M1	M2	M3 ¹⁾	M4	M5	M6
SF37	0.25	0.4	0.5	0.6	0.4	0.4
SF47	0.4	0.9	0.9	1.2	1.0	1.0
SF57	0.5	1.2	1	1.6	1.4	1.4
SF67	1	2.2	2.3/3	3.2	2.7	2.7
SF77	1.9	4.1	3.9/5.8	6.5	4.9	4.9
SF87	3.8	8	7.1/10.1	12	9.1	9.1
SF97	7.4	15	13.8/18.8	23.6	18	18

SA..., SAF..., SAZ...:

Size	Fill quantity in liters					
	M1	M2	M3 ¹⁾	M4	M5	M6
S..37	0.25	0.4	0.5	0.6	0.4	0.4
S..47	0.4	0.8	0.7	1.1	0.8	0.8
S..57	0.5	1.1	1	1.6	1.2	1.2
S..67	1	2.0	1.8/2.6	2.9	2.5	2.5
S..77	1.8	3.9	3.6/5	5.9	4.5	4.5
S..87	3.8	7.4	6/8.7	11.2	8	8
S..97	7	14	11.4/16	21	15.7	15.7

Notes: 1) The large gear unit if multi-stage gear units must be filled with the larger oil volume.

Output speed r/min	Output torque Nm	Ratio i	Servic factor f _s	Type	Pole	Output speed r/min	Output torque Nm	Ratio i	Servic factor f _s	Type	Pole
0.18kW						0.18kW					
0.30	2563	4606	0.84			9.5	109	146.84	1.47		
0.36	2394	3872	0.90			10	102	137.25	1.57	S 47	4
0.40	2579	3475	0.83	S 87RF57	4	12	88	118.84	1.82	SF 47	4
0.48	2515	2905	0.85	SF 87RF57	4	14	75	100.80	2.14	SA 47	4
0.54	2239	2585	0.96	SA 87RF57	4	15	67	90.00	2.40	SAF47	4
0.60	2021	2335	1.06	SAF87RF57	4	18	57	76.88	2.80		
0.68	1778	2054	1.21			19	53	72.00	2.99		
0.76	1579	1824	1.36			23	45	60.65	3.56		
0.85	1412	1631	1.52								
0.99	1215	1404	0.98			9.1	113	152.00	0.80		
1.1	1078	1245	1.11			11	96	129.41	0.89		
1.3	952	1100	1.25	S 77RF37	4	12	83	111.58	1.03		
1.5	826	954	1.45	SF 77RF37	4	13	77	104.00	1.10		
1.7	725	837	1.65	SA 77RF37	4	15	67	90.91	1.26		
1.9	618	714	1.93	SAF77RF37	4	16	63	85.22	1.34		
2.2	551	637	2.2			18	56	75.20	1.52		
2.4	497	574	2.4			21	49	66.67	1.72		
						25	42	56.67	2.02		
						27	45	52.00	1.89	S 37	4
1.7	600	809	0.81			31	39	45.45	2.16	SF 37	4
2.0	528	712	0.93	S 67RF37	4	33	37	42.61	2.30	SA 37	4
2.3	532	615	0.92	SF 67RF37	4	37	33	37.60	2.61	SAF37	4
2.6	470	543	1.04	SA 67RF37	4	42	29	33.33	2.95		
3.0	406	469	1.20	SAF67RF37	4	49	25	28.33	3.47		
3.3	367	424	1.33			59	23	23.46	3.66		
3.8	316	365	1.55			74	19	18.85	4.56		
						84	16	16.48	5.21		
						90	15	15.45	5.56		
						102	13	13.63	6.30		
						115	12	12.08	7.11		
						135	10	10.27	8.37		
3.2	325	438	0.87								
3.6	336	388	0.84								
4.1	291	336	0.97	S 57RF17	4						
4.7	255	294	1.11	SF 57RF17	4						
5.2	233	299	1.21	SA 57RF17	4						
6.1	198	229	1.42	SAF57RF17	4						
6.8	177	204	1.60								
7.4	162	187	1.74								
4.7	182	294	0.88	S 47RF17	4						
5.4	191	257	0.84	SF 47RF17	4						
6.1	198	229	0.81	SA 47RF17	4						
7.0	173	200	0.92	SAF47RF17	4						
3.7	276	227.20	1.77	S 67	6						
4.1	249	205.11	1.96	SF 67	6						
4.7	219	180.46	2.23	SA 67	6						
5.0	207	170.40	2.36	SAF67	6						
4.3	238	196.21	1.18	S 57	6						
4.7	219	180.40	1.29	SF 57	6						
5.5	187	154.35	1.51	SA 57	6						
6.4	162	133.79	1.74	SAF57	6						
7.1	146	196.21	1.94	S 57	4						
7.7	134	180.40	2.11	SF 57	4						
9.0	115	154.35	2.46	SA 57	4						
10.4	99	133.79	2.84	SAF57	4						
5.1	204	168.00	0.81	S 47	6						
5.7	182	150.00	0.88	SF 47	6						
5.8	178	146.48	0.90	SA 47	6						
6.2	167	137.25	0.96	SAF47	6						
7.2	144	118.64	1.11								
5.7	182	244.74	0.88	S 47	4						
6.1	170	228.75	0.94	SF 47	4						
7.0	147	197.73	1.09	SA 47	4						
8.3	125	168.00	1.28	SAF47	4						
9.3	111	150.00	1.44								
0.48	2495	2905	0.86	S 87RF57	4						
0.54	2221	2586	0.96	SF 87RF57	4						
0.60	2406	2335	0.89	SA 87RF57	4						
0.68	2470	2054	0.87	SAF87RF57	4						
0.76	2193	1824	0.98								
0.85	1961	1631	1.09								
1.5	1118	930	1.92								
1.5	1147	954	1.04								
1.7	1006	837	1.19	S 77RF37	4						
1.9	858	714	1.39	SF 77RF37	4						
2.2	766	637	1.56	SA 77RF37	4						
2.4	690	574	1.73	SAF77RF37	4						
2.8	600	499	1.99								
2.6	560	543	0.87								
3.0	564	469	0.87	S 67RF37	4						
3.3	510	424	0.96	SF 67RF37	4						
3.8	439	365	1.11	SA 67RF37	4						
4.4	384	319	1.27	SAF67RF37	4						
4.9	338	281	1.45								
4.7	353	294	0.80								
5.2	323	269	0.87	S 57RF17	4						
6.1	275	229	1.02	SF 57RF17	4						
6.8	245	204	1.15	SA 57RF17	4						
7.4	225	187	1.25	SAF57RF17	4						
8.4	198	165	1.42								
11	158	131	1.79								
2.8	505	227.20	0.97								
3.1	456	205.11	1.07	S 67	8						
3.6	401	180.46	1.22	SF 67	8						
3.8	378	170.40	1.29	SA 67	8						
4.5	320	144.00	1.53	SAF67	8						

Цилиндро-червячные редукторы

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole
0.25kW						0.37kW					
3.7	383	227.20	1.28	S 67	6	0.68	26.11	2054	0.82	S 87RF57	4
4.1	346	205.11	1.41	SF 67	6	0.76	2318	1824	0.92	SF 87RF57	4
4.7	304	180.46	1.61	SA 67	6	0.85	2488	1631	0.86	SA 87RF57	4
5.0	287	170.40	1.70	SAF67	6	1.5	1655	930	1.29	SAF87RF57	4
5.9	243	144.00	2.01			1.7	1479	831	1.45		
6.1	234	227.20	2.09			1.9	1271	714	0.94		
6.8	211	205.11	2.31			2.2	1134	637	1.05	S 77RF37	4
7.7	186	180.46	2.63	S 67	4	2.4	1021	574	1.17	SF 77RF37	4
8.2	176	170.40	2.78	SF 67	4	2.8	888	499	1.34	SA 77RF37	4
9.7	148	144.00	3.30	SA 67	4	3.2	779	438	1.53	SAF 77RF37	4
11	134	130.00	3.65	SAF67	4	3.6	692	389	1.72		
12	118	114.38	4.15			3.8	557	365	0.88	S 67RF37	4
13	111	108.00	4.39			4.4	568	319	0.86	SF 67RF37	4
4.3	331	196.21	0.85	S 57	6	4.9	500	281	0.98	SA 67RF37	4
4.7	304	180.40	0.93	SF 57	6	5.7	438	246	1.12	SAF67RF37	4
5.5	260	154.35	1.08	SA 57	6						
6.4	225	133.79	1.25	SAF57	6	3.0	702	222.00	3.03	S 87	8
6.8	211	125.05	1.34			3.4	627	198.00	3.42	SF 87	8
						4.0	527	166.43	4.07	SA 87	8
										SAF87	8
7.1	202	196.21	1.39			2.8	763	241.09	1.57	S 77	8
7.7	186	180.40	1.52	S 57	4	3.3	652	206.04	1.83	SF 77	8
9.0	159	154.35	1.77	SF 57	4	3.5	598	188.89	2.00	SA 77	8
10	138	133.79	2.05	SA 57	4	4.0	524	165.75	2.28	SAF77	8
11	129	125.05	2.19	SAF57	4	4.3	497	157.08	2.40		
12	111	108.09	2.53			3.9	544	227.20	0.90	S 67	6
15	95	91.84	2.98			4.3	491	205.11	1.00	SF 67	6
17	85	82.00	3.34			4.9	432	180.46	1.13	SA 67	6
						5.2	408	170.40	1.20	SAF67	6
						6.1	345	144.00	1.42		
7.0	204	197.73	0.81			6.1	347	227.20	1.41		
8.3	173	168.00	0.92			6.8	313	205.11	1.56	S 67	4
9.3	155	150.00	1.04	S 47	4	7.7	275	180.46	1.78	SF 67	4
9.5	151	146.84	1.06	SF 47	4	8.2	260	170.40	1.88	SA 67	4
10	141	137.25	1.13	SA 47	4	9.7	220	144.00	2.23	SAF67	4
12	122	118.64	1.31	SAF47	4	11	198	130.00	2.47		
14	104	100.80	1.54			12	174	114.38	2.80		
15	93	90.00	1.73			5.7	370	154.35	0.81	S 57	6
18	79	76.88	2.02			6.6	321	133.79	0.88	SF 57	6
19	74	72.00	2.16			7.1	300	125.05	0.94	SA 57	6
23	63	60.65	2.56			8.2	259	108.09	1.09	SAF57	6
23	71	59.32	2.24			9.6	220	91.84	1.28		
28	61	50.40	2.64			10.8	196	82.00	1.44		
31	54	45.00	2.96								
						7.1	299	196.21	0.94		
						7.7	275	180.40	1.02		
						9.0	235	154.35	1.20		
						10	204	133.79	1.38	S 57	4
						11	191	125.05	1.48	SF 57	4
						13	165	108.09	1.71	SA 57	4
						15	140	91.84	2.01	SAF57	4
						17	125	82.00	2.25		
						20	107	70.04	2.64		
						21	119	66.89	2.37		
						22	111	62.53	2.53		
						10	209	137.25	0.80	S 47	4
						12	181	118.64	0.88	SF 47	4
						14	154	100.80	1.04	SA 47	4
						15	137	90.00	1.17	SAF47	4
						18	117	76.88	1.36		

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole
0.37kW						0.55kW					
19	110	72.00	1.46			3.7	859	241.09	1.39	S 77	6
23	93	60.65	1.73			4.3	734	206.04	1.63	SF 77	6
23	106	59.32	1.52			4.7	673	188.89	1.78	SA 77	6
28	90	50.40	1.78			5.3	590	165.75	2.02	SAF77	6
31	80	45.00	2.00	S 47	4	5.6	559	157.08	2.13		
36	68	38.44	2.34	SF 47	4						
39	64	36.00	2.50	SA 47	4	5.8	547	241.09	2.18	S 77	4
46	54	30.33	2.96	SAF47	4	6.7	467	206.04	2.56	SF 77	4
50	56	27.74	2.84			7.4	428	188.89	2.79	SA 77	4
54	53	25.93	3.03								
62	46	22.41	3.51			6.1	515	227.20	0.95		
73	39	19.04	4.13			6.8	465	205.11	1.05		
82	35	17.00	4.63			7.7	409	180.46	1.20		
						8.2	386	170.40	1.27		
21	102	66.67	0.84			9.7	326	144.40	1.50	S 67	4
25	86	56.67	0.98			11	295	130.00	1.66	SF 67	4
27	93	52.00	0.92			12	259	114.38	1.89	SA 67	4
31	81	45.45	1.05			13	245	108.00	2.00	SAF67	4
33	76	42.61	1.12			15	208	91.96	2.35		
37	67	37.60	1.27	S 37	4	17	189	83.57	2.58		
42	59	33.33	1.43	SF 37	4	19	164	72.39	2.98		
49	50	28.33	1.69	SA 37	4	21	172	65.00	2.84		
59	48	23.46	1.78	SAF37	4						
74	38	18.65	2.22			9.6	327	91.84	0.86		
84	34	16.48	2.54			11	292	82.00	0.97		
90	31	15.45	2.71			13	251	70.40	1.12	S 57	6
102	28	13.63	3.07			13	276	66.89	1.01	SF 57	6
115	25	12.08	3.46			14	160	62.89	1.09	SA 57	6
135	21	10.27	4.07			16	225	54.05	1.28	SAF57	6
						19	191	45.92	1.48		
						22	170	41.00	1.66		
						25	146	35.20	1.93		
0.55kW						0.55kW					
1.0	2517	1332	0.85			9.0	350	154.35	0.81		
1.2	2475	1191	0.87			10	303	133.79	0.93		
1.3	2340	1032	0.92	S 87RF57	4	11	284	125.05	0.99		
1.5	2480	930	0.87	SF 87RF57	4	13	245	108.09	1.15		
1.7	2198	831	0.97	SA 87RF57	4	15	208	91.84	1.35		
1.9	1902	719	1.13	SAF87RF57	4	17	186	82.00	1.52		
2.2	1651	624	1.30			20	160	70.40	1.77		
2.5	1476	558	1.45			21	177	66.89	1.59	S 57	4
3.2	1151	435	1.86			22	165	62.53	1.70	SF 57	4
						26	143	54.05	1.97	SA 57	4
2.8	1320	499	0.90			30	121	45.92	2.32	SAF57	4
3.2	1159	438	1.03	S 77RF37	4	34	108	41.00	2.60		
3.6	1029	389	1.16	SF 77RF37	4	40	93	35.02	3.04		
4.3	865	327	1.38	SA 77RF37	4	42	87	32.80	3.2		
4.8	764	289	1.56	SAF77RF37	4	46	91	30.12	3.10		
5.6	661	250	1.81			53	79	26.11	3.57		
						57	74	24.40	3.82		
5.7	558	246	0.88	S 67RF37	4	66	64	21.09	4.42		
6.3	585	221	0.84	SF 67RF37	4						
7.0	524	198	0.93	SA 67RF37	4	18	174	76.88	0.92		
8.3	444	168	1.10	SAF67RF37	4	19	163	72.00	0.98		
						23	138	60.65	1.16		
						23	157	59.32	1.02		
3.0	1044	222.00	2.05	S 87	8	28	133	50.40	1.20		
3.4	931	198.00	2.30	SF 87	8	31	119	45.00	1.34		
4.0	783	166.43	2.74	SA 87	8	36	102	38.44	1.57	S 47	4
				SAF87	8	39	95	36.00	1.68	SF 47	4
						46	80	30.33	1.99	SA 47	4
4.0	791	222.00	2.71	S 87	6	50	84	27.74	1.91	SAF47	4
4.5	705	198.00	3.04	SF 87	6	54	78	25.93	2.04		
5.3	593	166.43	3.62	SA 87	6	62	68	22.41	2.36		
				SAF87	6	73	58	19.04	2.78		
3.3	969	206.04	1.23	S 77	8</						

Цилиндро-червячные редукторы

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type Type	Pole P	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type Type	Pole P
0.55kW						0.75kW					
42	88	33.33	0.96			6.8	634	205.11	0.80		
49	75	28.33	1.13			7.7	558	180.46	0.88		
59	71	23.46	1.20	S 37	4	8.2	527	170.40	0.93		
74	57	18.85	1.49	SF 37	4	9.7	445	144.00	1.10		
84	50	16.48	1.71	SA 37	4	11	402	130.00	1.22		
90	47	15.45	1.82	SAF37	4	12	354	114.38	1.38	S 67	4
102	41	13.63	2.06			13	334	108.00	1.46	SF 67	4
115	37	12.08	2.33			15	284	91.96	1.72	SA 67	4
135	31	10.27	2.74			17	258	83.57	1.89	SAF67	4
0.75kW						0.75kW					
1.1	4411	1223	0.85			21	234	65.00	2.09		
1.3	3860	1070	0.97			22	195	63.00	2.51		
1.5	3347	928	1.12	S 97RF57	4	24	206	57.19	2.37		
1.7	2972	824	1.27	SF 97RF57	4	26	195	54.00	2.51		
1.9	2575	714	1.46	SA 97RF57	4	30	166	45.98	2.95		
2.2	2258	626	1.67	SAF97RF57	4	13	331	70.04	0.85		
2.6	1941	538	1.94			14	369	66.89	0.80	S 57	6
2.9	1746	484	2.2			15	345	62.53	0.82	SF 57	6
1.3	2659	1032	0.81			17	298	54.05	0.95	SA 57	6
1.5	2396	930	0.89			20	253	45.92	1.11	SAF57	6
1.7	2569	831	0.83	S 87RF57	4	22	226	41.00	1.25		
1.9	2593	719	0.83	SF 87RF57	4	13	334	108.09	0.84		
2.2	2251	624	0.95	SA 87RF57	4	15	284	91.84	0.99		
2.5	2013	558	1.06	SAF87RF57	4	17	254	82.00	1.11		
3.2	1569	435	1.37			20	217	70.04	1.30		
4.3	1165	323	1.84			21	241	66.89	1.17		
4.3	1179	327	1.01	S 77RF37	4	22	226	62.53	1.25		
4.8	1042	289	1.15	SF 77RF37	4	26	195	54.05	1.45		
5.6	902	250	1.32	SA 77RF37	4	30	166	45.92	1.70	S 57	4
6.3	790	219	1.51	SAF77RF37	4	34	148	41.00	1.91	SF 57	4
3.0	1457	230.48	2.58	S 97	8	40	126	35.02	2.23	SA 57	4
3.3	1311	207.48	2.87	SF 97	8	42	118	32.80	2.38	SAF57	4
3.6	1187	187.89	3.17	SA 97	8	46	124	30.12	2.27		
4.1	1048	222.00	2.04	S 87	6	53	106	26.11	2.62		
4.6	935	198.00	2.29	SF 87	6	57	101	24.40	2.80		
5.5	786	166.43	2.73	SA 87	6	66	87	21.09	3.24		
6.2	690	223.26	3.10	S 87	4	78	74	17.92	3.82		
7.0	612	198.00	3.50	SF 87	4	87	66	16.00	4.28		
8.4	515	166.43	4.16	SA 87	4	102	56	13.87	5.00		
3.8	1139	241.09	1.05	S 77	6	31	162	45.00	0.99		
4.4	973	206.04	1.23	SF 77	6	36	139	38.44	1.15		
4.8	892	188.89	1.34	SA 77	6	39	130	36.00	1.23		
5.5	783	165.75	1.53	SAF77	6	46	109	30.33	1.46	S 47	4
5.8	745	241.09	1.60			50	114	27.74	1.40	SF 47	4
6.7	637	206.04	1.87			54	107	25.93	1.50	SA 47	4
7.4	584	188.89	2.04			62	92	22.41	1.73	SAF47	4
8.4	512	165.75	2.33	S 77	4	64	92	22.41	1.73		
8.8	486	157.08	2.46	SF 77	4	73	78	19.04	2.04		
10	425	137.48	2.81	SA 77	4	82	70	17.00	2.28		
11	383	123.86	3.12	SAF77	4	96	60	14.52	2.67		
13	336	108.65	3.55			102	56	13.80	2.85		
						121	47	11.46	3.39		
						74	78	18.85	1.09	S 37	4
						84	68	16.48	1.25	SF 37	4
						90	64	15.45	1.33	SF 37	4
						102	56	13.63	1.51	SA 37	4
						115	50	12.08	1.71	SAF37	4
						135	42	10.27	2.01		

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type Type	Pole p	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type Type	Pole p
1.1kW						1.1kW					
1.7	4328	824	0.87			20	315	70.04	0.89		
2.0	3750	714	1.00	S 97RF57	4	21	351	66.89	0.80		
2.2	3288	626	1.14	SF 97RF57	4	22	328	62.53	0.86		
2.6	2826	538	1.33	SA 97RF57	4	26	384	54.05	0.99		
2.9	2542	484	1.48	SAF97RF57	4	30	241	45.92	1.17		
3.3	2206	420	1.70			34	215	41.00	1.31		
2.2	2341	624	0.92			40	184	35.02	1.53	S 57	4
2.5	2512	558	0.85			43	172	32.80	1.64	SF 57	4
2.9	2547	485	0.84			46	181	30.12	1.58	SA 57	4
3.2	2285	435	0.94	S 87RF57	4	54	157	26.11	1.80	SAF57	4
3.7	1985	378	1.08	SF 87RF57	4	57	146	24.40	1.93		
4.3	1697	323	1.26	SA 87RF57	4	66	127	24.09	2.23		
5.0	1476	281	1.45	SAF87RF57	4	78	108	17.92	2.62		
5.5	1339	255	1.60			88	96	16.00	2.94		
6.3	1166	222	1.84			102	82	13.67	3.44		
6.8	1077	205	1.99			109	77	12.80	3.67		
6.4	1150	219	1.04	S 77RF57	4	130	65	10.78	4.36		
				SF 77RF57	4	46	182	30.33	0.88		
				SA 77RF57	4	50	167	27.74	0.96		
				SAF77RF57	4	54	156	25.93	1.03	S 47	4
						62	135	22.41	1.19	SF 47	4
						74	114	19.04	1.40	SA 47	4
3.0	2136	230.48	1.76	S 97	8	82	102	17.00	1.57	SAF47	4
3.3	1923	207.48	1.96	SF 97	8	96	87	14.52	1.84		
3.6	1742	187.89	2.16	SA 97	8	103	82	13.60	1.96		
				SAF97	8	122	69	11.46	2.33		
3.9	1596	230.48	2.36	S 97	6	1.5kW					
4.4	1437	207.48	2.62	SF 97	6	2.0	4383	714	0.86		
4.8	1301	187.89	2.89	SA 97	6	2.2	4484	626	0.84		
				SAF97	6	2.6	3853	538	0.98	S 97RF57	4
						2.9	3467	484	1.08	SF 97RF57	4
6.3	999	222.00	2.14	S 87	4	3.3	3008	420	1.25	SA 97RF57	4
7.1	891	198.00	2.40	SF 87	4	3.7	3693	376	1.40	SAF97RF57	4
8.4	749	166.43	2.86	SA 87	4	4.3	2342	327	1.81		
9.2	689	152.95	3.11	SAF87	4	2.9	2481	485	0.86		
10.3	612	135.83	3.50			3.2	2225	435	0.96		
5.8	1085	241.09	1.10			3.7	2707	378	0.79	S 87RF57	4
6.8	928	206.04	1.29			4.3	2331	323	0.93	SF 87RF57	4
7.4	850	188.89	1.40	S 77	4	5.0	2013	281	1.06	SA 87RF57	4
8.4	746	165.75	1.60	SF 77	4	5.5	1826	255	1.17	SAF87RF57	4
8.9	707	157.08	1.69	SA 77	4	6.3	1590	222	1.35		
10	649	137.48	1.93	SAF77	4	6.8	1468	205	1.46		
11	558	123.86	2.14			3.0	2871	230.48	1.31	S 97	8
13	489	108.65	2.44			3.3	2584	207.48	1.45	SF 97	8
15	432	95.88	2.77			3.7	2340	187.89	1.61	SA 97	8
						4.1	2076	166.62	1.81	SAF97	8
11	585	130.00	0.84			4.0	2153	230.48	1.75	S 97	6
12	515	114.38	0.95			4.4	1938	207.48	1.94	SF 97	6
13	486	108.00	1.01			4.9	1755	187.89	2.14	SA 97	6
15	414	91.96	1.18			5.5	1557	166.62	2.42	SAF97	6
17	376	83.57	1.30			6.1	1415	230.48	2.66	S 97	4
19	326	72.39	1.50	S 67	4	6.7	1274	207.48	2.95	SF 97	4
22	341	65.00	1.43	SF 67	4	7.5	1154	187.89	3.26	SA 97	4
22	284	63.00	1.73	SA 67	4						
24	300	57.19	1.63	SAF67	4	4.1	2074	222.00	1.03	S 87	6
26	284	54.00	1.73			4.6	1850	198.00	1.16	SF 87	6
30	242	45.98	2.02			5.5	1555	166.43	1.38	SA 87	6
34	220	41.79	2.23			6.0	1429	152.95	1.50	SAF87	6
39	190	36.20	2.57								
44	165	31.50	2.96								
53	139	26.40	3.53								

Цилиндро-червячные редукторы

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole
r/min	Nm	i	f _s	Type	p	r/min	Nm	i	f _s	Type	p
1.5kW						2.2kW					
6.3	1363	222.00	1.56	S 87 SF 87 SA 87 SAF87	4	3.4	4350	420	0.86	S 97RF57	4
7.1	1216	198.00	1.76			SF 97RF57	4				
8.4	1022	166.43	2.10			SA 97RF57	4				
9.2	939	152.95	2.28			SAF97RF57	4				
10	834	135.83	2.57								
12	746	121.44	2.87								
13	670	109.19	3.20								
15	582	94.77	3.68								
4.1	3091	230.48	1.22			S 97	6				
4.5	2762	207.48	1.35			SF 97	6				
5.0	2520	187.89	1.49	SA 97	6						
				SAF97	6						
7.4	1160	188.89	1.03	S 77 SF 77 SA 77 SAF77	4	6.2	2046	230.48	1.84	S 97 SF 97 SA 97 SAF97	4
8.4	1018	165.75	1.17			6.8	1842	207.48	2.04		
8.9	964	157.08	1.24			7.6	1668	187.89	2.25		
10	844	137.48	1.41			8.5	1479	166.62	2.54		
11	760	123.88	1.57			9.4	1337	150.64	2.81		
13	667	108.65	1.79			11	1133	127.68	3.32		
15	589	95.88	2.03			13	990	111.52	3.80		
16	522	85.00	2.29			15	828	93.52	4.54		
18	564	78.78	2.12			17	863	83.31	4.36		
19	517	72.22	2.31								
22	454	63.38	2.63								
23	430	60.06	2.78								
27	377	52.57	3.17								
30	339	47.369	3.52								
34	298	41.54	4.01								
17	513	83.57	0.95	S 87 SF 87 SA 87 SAF87	4	6.4	1971	222.00	1.08	S 87 SF 87 SA 87 SAF87	4
19	444	72.39	1.10			7.2	1758	198.00	1.22		
22	466	65.00	1.05			8.5	1477	166.43	1.45		
22	387	63.00	1.26			9.3	1358	152.95	1.58		
24	410	57.19	1.19			10	1206	135.83	1.78		
26	387	54.00	1.26			12	1078	121.44	1.99		
30	329	45.98	1.48			13	969	109.19	2.21		
34	299	41.79	1.63			15	841	94.77	2.55		
39	259	36.20	1.89			17	753	84.86	2.84		
44	226	31.50	2.17			19	783	75.63	3.43		
53	216	26.40	2.26	20	625	70.40	3.06				
59	195	23.83	2.51	21	700	67.62	3.06				
67	171	20.92	2.86	23	630	60.80	3.40				
71	162	19.80	3.02	27	547	52.77	3.92				
83	138	16.86	3.54								
91	125	15.32	3.90								
106	109	13.27	4.50								
121	95	11.55	5.17								
10	1220	137.48	0.98	S 77 SF 77 SA 77 SAF77	4	10	1220	137.48	0.98	S 77 SF 77 SA 77 SAF77	4
11	1100	123.85	1.09			11	1100	123.85	1.09		
13	965	108.65	1.24			13	965	108.65	1.24		
15	851	95.88	1.40			15	851	95.88	1.40		
17	755	85.00	1.58			17	755	85.00	1.58		
18	816	78.78	1.46			18	816	78.78	1.46		
20	748	72.22	1.60			20	748	72.22	1.60		
22	656	63.38	1.82			22	656	63.38	1.82		
24	622	60.06	1.92			24	622	60.06	1.92		
27	544	52.57	2.19			27	544	52.57	2.19		
30	491	47.36	2.43	30	491	47.36	2.43				
34	430	41.54	2.78	34	430	41.54	2.78				
39	380	36.66	3.14	39	380	36.66	3.14				
44	337	32.50	3.55	44	337	32.50	3.55				
51	287	27.75	4.15	51	287	27.75	4.15				
55	307	25.93	3.89	55	307	25.93	3.89				
62	269	22.75	4.43	62	269	22.75	4.43				
66	255	21.56	4.68	66	255	21.56	4.68				
31	476	45.98	1.03	S 87 SF 87 SA 87 SAF87	4	31	476	45.98	1.03	S 87 SF 87 SA 87 SAF87	4
34	433	41.79	1.13			34	433	41.79	1.13		
39	375	36.20	1.30			39	375	36.20	1.30		
45	326	31.50	1.50			45	326	31.50	1.50		
54	312	26.40	1.56			54	312	26.40	1.56		
60	282	23.83	1.73			60	282	23.83	1.73		
68	248	20.97	1.97			68	248	20.97	1.97		
72	234	19.80	2.09			72	234	19.80	2.09		
84	200	16.86	2.45			84	200	16.86	2.45		
93	181	15.32	2.7			93	181	15.32	2.7		
107	157	13.27	3.11	107	157	13.27	3.11				
123	137	11.55	3.58	123	137	11.55	3.58				

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole
r/min	Nm	i	f _s	Type	p	r/min	Nm	i	f _s	Type	p
2.2kW						3kW					
89	189	16.00	1.49	S 57	4	39	511	36.20	0.96	S 67 SF 67 SA 67 SAF67	4
104	162	13.67	1.74	SF 57	4	45	445	31.50	1.10		
111	152	12.80	1.86	SA 57	4	54	426	26.40	1.15		
132	128	10.78	2.21	SAF57	4	60	385	23.83	1.27		
						68	338	20.97	1.44		
						72	320	19.80	1.53		
						84	272	16.86	1.80		
						93	247	15.32	1.98		
						107	214	13.27	2.28		
						123	186	11.55	2.62		
4.9	4053	287	0.93	S 97RF57	4	104	221	13.67	1.28	S 57	4
				SF 97RF57	4	111	207	12.80	1.36	SF 57	4
				SA 97RF57	4	132	174	10.78	1.62	SA 57	4
				SAF97RF57	4					SAF57	4
6.2	2790	230.48	1.35	S 97 SF 97 SA 97 SAF97	4	6.2	2790	230.48	1.35	S 97 SF 97 SA 97 SAF97	4
6.8	2512	207.48	1.50			6.8	2512	207.48	1.50		
7.6	2275	187.89	1.65			7.6	2275	187.89	1.65		
8.5	2017	166.62	1.86			8.5	2017	166.62	1.86		
9.4	1824	150.64	2.06			9.4	1824	150.64	2.06		
11	1546	127.68	2.43			11	1546	127.68	2.43		
13	1350	111.52	2.79			13	1350	111.52	2.79		
15	1129	93.27	3.33			15	1129	93.27	3.33		
17	1177	83.31	3.20			17	1177	83.31	3.20		
18	978	80.75	3.85			18	978	80.75	3.85		
8.5	2015	166.43	1.06	S 87 SF 87 SA 87 SAF87	4	8.5	2015	166.43	1.06	S 87 SF 87 SA 87 SAF87	4
9.3	1852	152.95	1.16			9.3	1852	152.95	1.16		
10	1644	135.83	1.30			10	1644	135.83	1.30		
12	1470	121.44	1.46			12	1470	121.44	1.46		
13	1322	109.19	1.62			13	1322	109.19	1.62		
15	1147	94.77	1.87			15	1147	94.77	1.87		
17	1027	84.86	2.09			17	1027	84.86	2.09		
19	1068	75.63	2.01			19	1068	75.63	2.01		
20	852	70.40	2.51			20	852	70.40	2.51		
21	955	67.62	2.24			21	955	67.62	2.24		
23	859	60.80	2.50	23	859	60.80	2.50				
27	745	52.77	2.88	27	745	52.77	2.88				
30	667	47.25	3.21	30	667	47.25	3.21				
33	696	43.13	3.08	33	696	43.13	3.08				
36	554	39.20	3.87	36	554	39.20	3.87				
37	617	38.25	3.47	37	617	38.25	3.47				
42	481	34.09	4.45	42	481	34.09	4.45				
17	1029	85.00	1.16	S 77 SF 77 SA 77 SAF77	4	17	1029	85.00	1.16	S 77 SF 77 SA 77 SAF77	4
18	1113	78.78	1.07			18	1113	78.78	1.07		
20	1020	72.22	1.17			20	1020	72.22	1.17		
22	895	63.38	1.33			22	895	63.38	1.33		
24	848	60.06	1.41			24	848	60.06	1.41		
27	742	52.57	1.61			27	742	52.57	1.61		
30	669	47.36	1.79			30	669	47.36	1.79		
34	587	41.54	2.04			34	587	41.54	2.04		
39	518	26.66	2.31			39	518	26.66	2.31		
44	459	32.50	2.60			44	459	32.50	2.60		
51	392	27.75	3.05	51	392	27.75	3.05				
55	419	25.93	2.85	55	419	25.93	2.85				
62	367	22.75	3.25	62	367	22.75	3.25				
66	348	21.56	3.43	66	348	21.56	3.43				
75	305	18.87	3.92	75	305	18.87	3.92				
84	274	17.00	4.35	84	274	17.00	4.35				
95	241	14.91	4.96	95	241	14.91	4.96				
108	212	13.16	5.62	108	212	13.16	5.62				
122	188	11.67	6.34	122	188	11.67	6.34				
143	161	9.96	7.43	143	161	9.96	7.43				
3kW						4kW					
6.2	3668	230.48	1.02	S 97 SF 97 SA 97 SAF97	4	6.2	3668	230.48	1.02	S 97 SF 97 SA 97 SAF97	4
6.9	3302	207.48	1.14			6.9	3302	207.48	1.14		
7.7	2991	187.89	1.26			7.7	2991	187.89	1.26		
8.6	2652	166.62	1.42			8.6	2652	166.62	1.42		
9.6	2398	150.64	1.57			9.6	2398	150.64	1.57		
11	2032	127.68	1.85			11	2032	127.68	1.85		
13	1775	111.52	2.12			13	1775	111.52	2.12		
15	1485	93.27	2.53			15	1485	93.27	2.53		
17	1547	83.31	2.43			17	1547	83.31	2.43		
18	1285	80.									

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Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole p	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole p
4kW						7.5kW					
73	420	19.80	1.16			13	3304	111.52	1.14		
85	358	16.86	1.37	S 67	4	16	2764	93.27	1.36		
94	325	15.32	1.50	SF 67	4	18	2880	83.31	1.31		
109	282	13.27	1.74	SA 67	4	18	2393	80.75	1.57		
125	245	11.55	1.99	SAF67	4	19	2604	75.32	1.44		
5.5kW											
8.6	3647	166.62	1.03			23	2207	63.84	1.70		
9.6	3297	150.64	1.14			26	1928	55.76	1.95	S 97	4
11	2794	127.68	1.35			31	1612	46.64	2.33	SF 97	4
13	2441	111.52	1.54			36	1396	40.38	2.69	SA 97	4
15	2041	93.27	1.84			40	1438	36.39	2.62	SAF97	4
17	2127	83.31	1.77	S 97	4	45	1294	32.76	2.91		
18	1767	80.75	2.13	SF 97	4	49	1172	29.67	3.21		
19	1923	75.32	1.96	SA 97	4	55	1039	26.31	3.62		
23	1630	63.84	2.31	SAF97	4	61	940	23.79	4.00		
26	1424	55.76	2.64			72	796	20.16	4.72		
31	1191	46.64	3.16			11kW					
36	1031	40.38	3.65			31	1633	47.25	1.31		
						34	1704	43.13	1.26		
						37	1355	39.20	1.58		
						38	1511	38.25	1.42		
						43	1178	34.09	1.82		
						45	1270	32.15	1.69	S 87	4
						49	1167	29.55	1.84	SF 87	4
						56	1037	26.24	2.07	SA 87	4
						62	927	23.46	2.31	SAF87	4
						69	833	21.09	2.57		
						80	723	18.31	2.96		
						89	648	16.39	3.31		
						107	537	13.60	3.99		
						123	467	11.83	4.59		
						53	959	27.75	1.24		
						56	1024	25.93	1.17		
						64	899	22.75	1.33		
						68	852	21.56	1.40	S 77	4
						77	746	18.87	1.60	SF 77	4
						86	672	17.00	1.78	SA 77	4
						98	589	14.91	2.03	SAF77	4
						111	520	13.16	2.30		
						125	461	11.67	2.59		
						147	394	9.96	3.03		
						15kW					
						31	3203	46.64	1.17		
						36	2773	40.38	1.36		
						40	2856	36.39	1.32		
						45	2571	32.76	1.46	S 97	4
						49	2329	29.67	1.61	SF 97	4
						55	2065	26.31	1.82	SA 97	4
						61	1867	23.79	2.01	SAF97	4
						72	1582	20.16	2.38		
						83	1362	17.61	2.72		
						99	1156	14.73	3.25		
						115	1001	12.75	3.76		
						18.5kW					
						89	1287	16.39	1.67	S 87	4
						107	1068	13.60	2.01	SF 87	4
						123	929	11.83	2.31	SA 87	4
						22kW					
						56	3008	26.31	1.25		
						62	2720	23.79	1.38	S 97	4
						73	2305	20.16	1.63	SF 97	4
						83	2014	17.61	1.87	SA 97	4
						100	1684	14.73	2.23	SAF97	4
						115	1458	12.75	2.58		
						4kW					
94	447	15.32	1.09	S 67	4						
109	387	13.27	1.26	SF 67	4						
125	337	11.55	1.45	SA 67	4						
						7.5kW					
						56	1510	26.24	1.42		
						62	1350	23.46	1.59	S 87	4
						69	1214	24.09	1.77	SF 87	4
						80	1054	18.31	2.03	SA 87	4
						89	943	16.39	2.27	SAF87	4
						107	783	13.60	2.74		
						123	681	11.83	3.15		

Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole p	Output speed r/min	Output torque Nm	Ratio i	Service factor f _s	Type	Pole p
15kW						18.5kW					
31	3203	46.64	1.17			40	3499	36.39	1.07		
36	2773	40.38	1.36			45	3150	32.76	1.19		
40	2856	36.39	1.32			50	2853	29.67	1.32		
45	2571	32.76	1.46	S 97	4	56	2530	26.31	1.49	S 97	4
49	2329	29.67	1.61	SF 97	4	62	2287	23.79	1.64	SA 97	4
55	2065	26.31	1.82	SA 97	4	73	1938	20.16	1.94	SAF97	4
61	1867	23.79	2.01	SAF97	4	83	1693	17.61	2.22		
72	1582	20.16	2.38			100	1416	14.73	2.65		
83	1362	17.61	2.72			115	1226	12.75	3.07		
99	1156	14.73	3.25			22kW					
115	1001	12.75	3.76			56	3008	26.31	1.25		
						62	2720	23.79	1.38	S 97	4
						73	2305	20.16	1.63	SF 97	4
						83	2014	17.61	1.87	SA 97	4
						100	1684	14.73	2.23	SAF97	4
						115	1458	12.75	2.58		

Цилиндро-червячный редуктор

Permissible Torque Nm	Output speed r/min	Ratio i	Type	Power kW/4p	Permissible Torque Nm	Output speed r/min	Ratio i	Type	Power kW/4p			
										Type	Type	
90	7.8	179	S 37RF17	0.18	2280	0.24	5875	S 87RF57 SF 87RF57 SA 87RF57 SAF87RF57	0.18			
	8.8	158	SF 37RF17			0.27	5187					
	9.7	144	SA 37RF17			0.30	4606					
	12	118	SAF37RF17			0.36	3872					
170	13	110		0.25		0.40	3475			0.25		0.25
	3.6	388	S 47RF17 SF 47RF17 SA 47RF17 SAF47RF17	0.48		2905						
	4.1	336		0.54		2586						
	4.7	294		0.60		2335						
	5.4	257		0.68		2054						
	6.1	229		0.76		1824						
7.0	200	0.85		1631								
300	7.4	187	S 57RF17 SF 57RF17 SA 57RF17 SAF57RF17	1.0		1332	0.55				0.55	
	8.4	165		1.2	1191							
	2.4	574		1.3	1032							
	2.7	506		1.5	930							
	3.2	738		1.7	831							
	3.6	388		1.9	719							
520	4.1	336	S 67RF37 SF 67RF37 SA 67RF37 SAF67RF37	2.2	624	1.1		1.1				
	4.7	294		2.5	558							
	5.2	269		2.9	485							
	6.1	229		3.2	435							
	6.8	204		3.7	378							
	7.4	187		4.4	323							
1270	8.4	165	S 77RF37 SF 77RF37 SA 77RF37 SAF77RF37	5.1	281	2.2		2.2				
	11	131		0.16	8608							
	1.3	1045		0.18	7554							
	1.5	914		0.21	6640							
	1.7	809		0.24	5780							
	2.0	712		0.28	4937							
4000	2.3	615	S 97RF57 SF 97RF58 SA 97RF57 SAF97RF57	0.31	4444	0.18		0.18				
	2.6	543		0.35	4017							
	3.0	469		0.40	3453							
	3.3	424		0.45	3108							
	3.8	365		0.52	2654							
	4.4	319		0.60	2329							
1270	4.9	281	S 77RF37 SF 77RF37 SA 77RF37 SAF77RF37	0.67	2081	0.55		0.55				
	5.7	246		0.75	1860							
	6.3	221		0.88	1574							
	7.0	198		1.0	1394							
	0.45	3098		1.1	1223							
	0.67	2083		1.3	1070							
1270	0.77	1813	S 77RF37 SF 77RF37 SA 77RF37 SAF77RF37	1.5	928	1.1		1.1				
	0.80	1745		1.7	824							
	0.87	1600		2.0	714							
	1.0	1404		2.2	626							
	1.1	1245		2.6	538							
	1.3	1100		2.9	484							
1270	1.5	954	S 77RF37 SF 77RF37 SA 77RF37 SAF77RF37	3.4	420	2.2		2.2				
	1.7	837		3.8	376							
	1.9	714		4.3	327							
	2.2	637		4.9	287							
	2.4	574		5.7	252							
	2.8	499		6.6	219							

The power are all overload in the table. The decided torque according to operating condition should not more than gear units' nominal torque.

SF37/φ120

SAF37/φ120

SF37/φ160

SAF37/φ160

SA37

SAF37/SA37/Hollow shaft

S...37RF17

S...S37

SAT37

SAT37

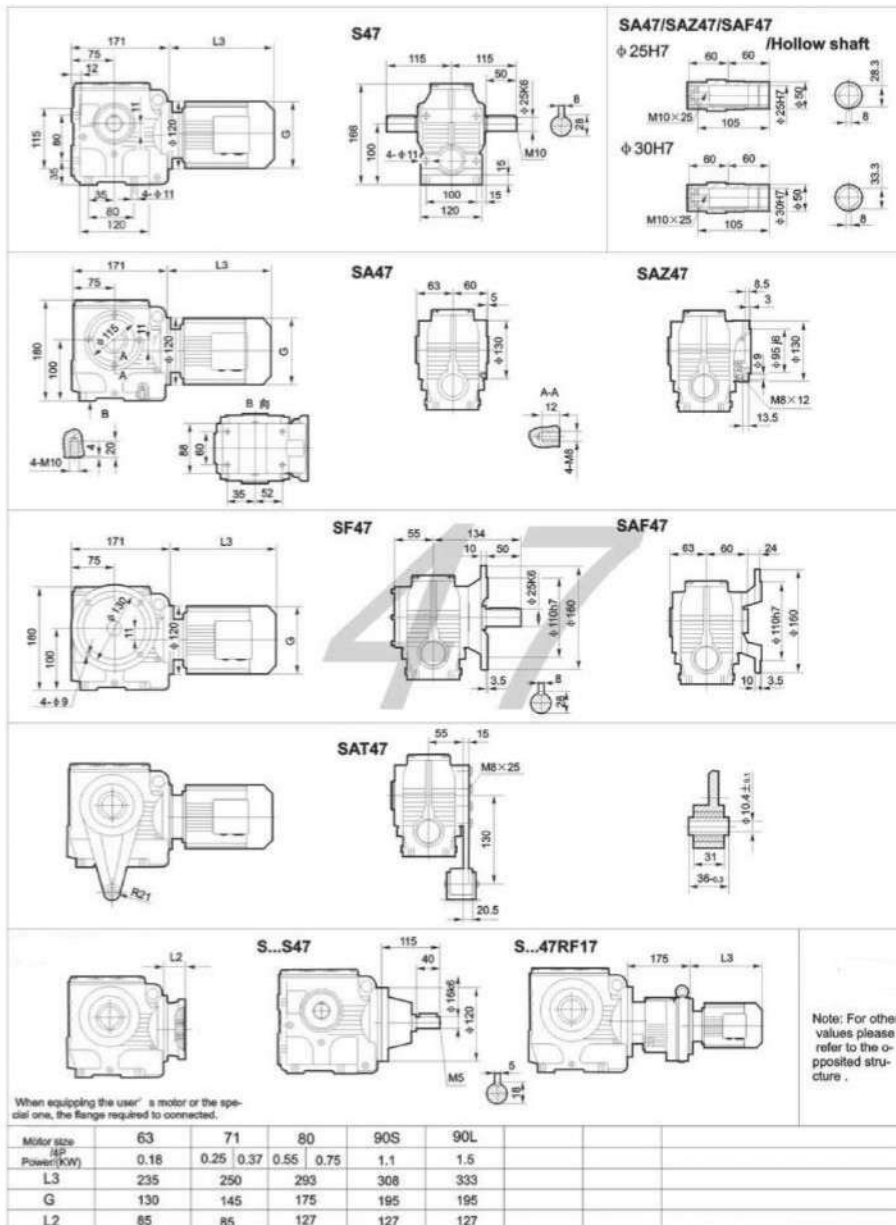
When equipping the user's motor or the special one, the flange is required to be connected.

Note: For other values please refer to the opposited structure.

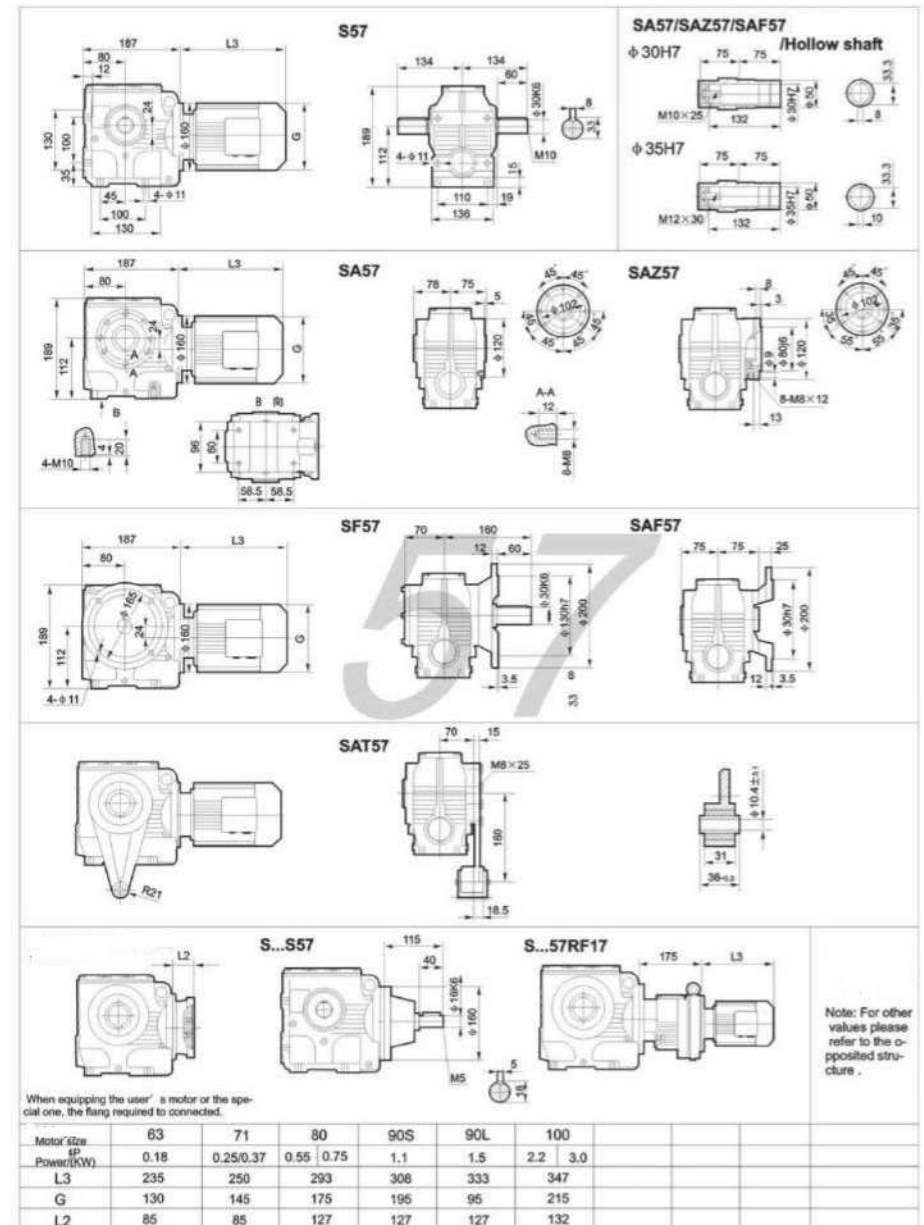
Motor size	63	71	80	
Power(kW)	0.18	0.25 0.37	0.55 0.75	
L3	235	250	293	
G	130	145	175	
L2	85	85	127	

Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other. 2. "S..." mean S, SA, SF, SAF, SAZ. 3. Hollow shaft output with shrink disk, see P156 for detail.

Цилиндро-червячные редукторы

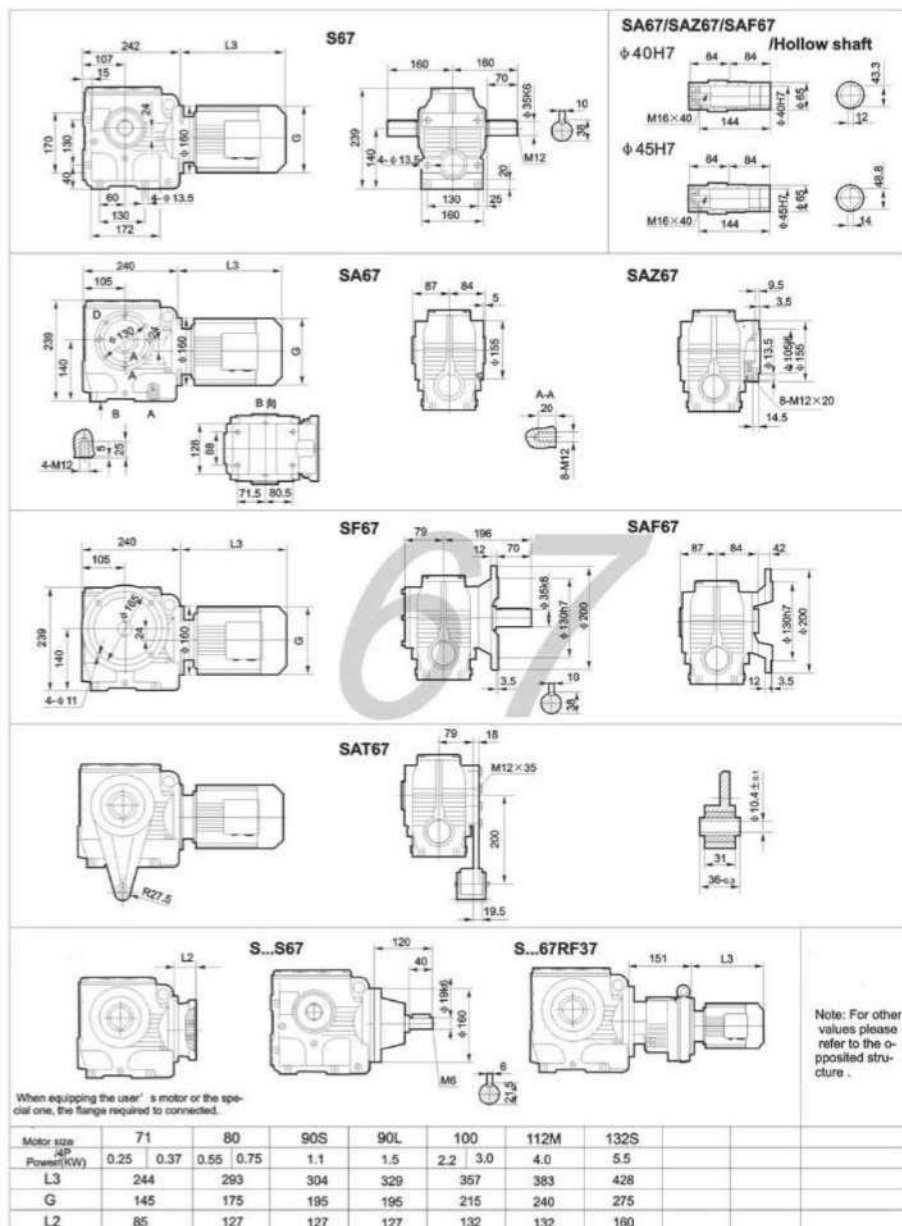


Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other.2."S..."mean S, SA, SF, SAF, SAZ. 3.Hollow shaft output with shrink disk, see P156 for detail.

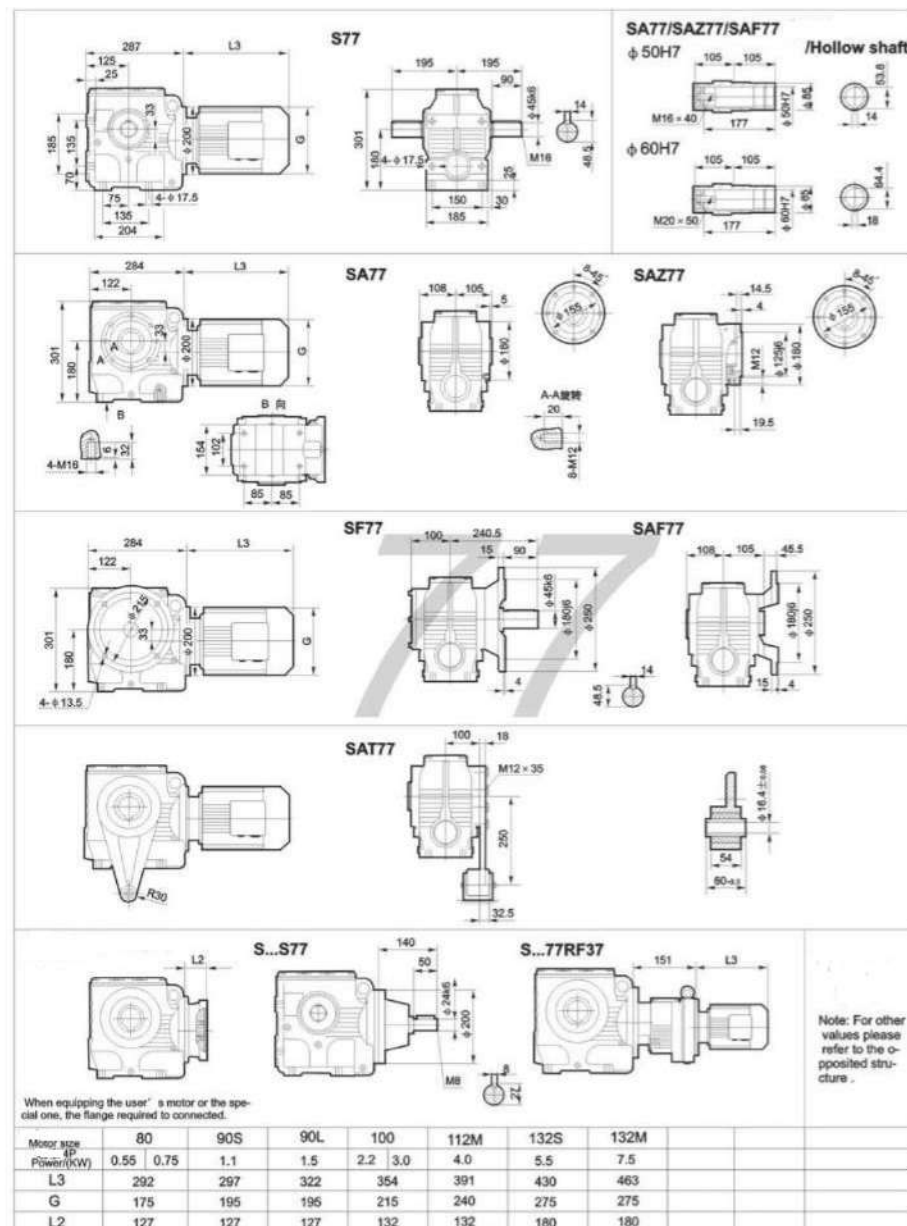


Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other.2."S..."mean S, SA, SF, SAF, SAZ. 3.Hollow shaft output with shrink disk, see P156 for detail.

Цилиндро-червячный редуктор

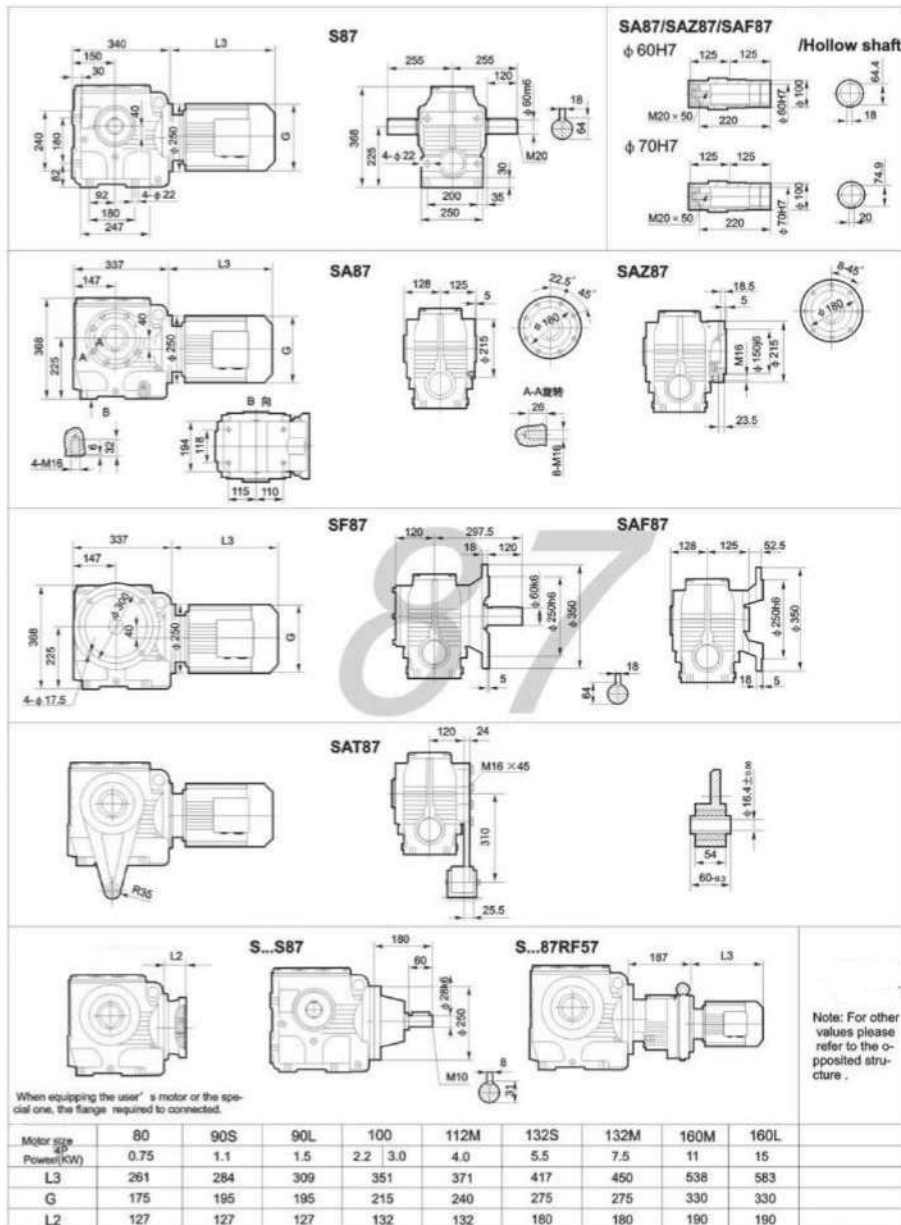


Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other.2."S..."mean S, SA, SF, SAF, SAZ 3.Hollow shaft output with shrink disk, see P156 for detail.

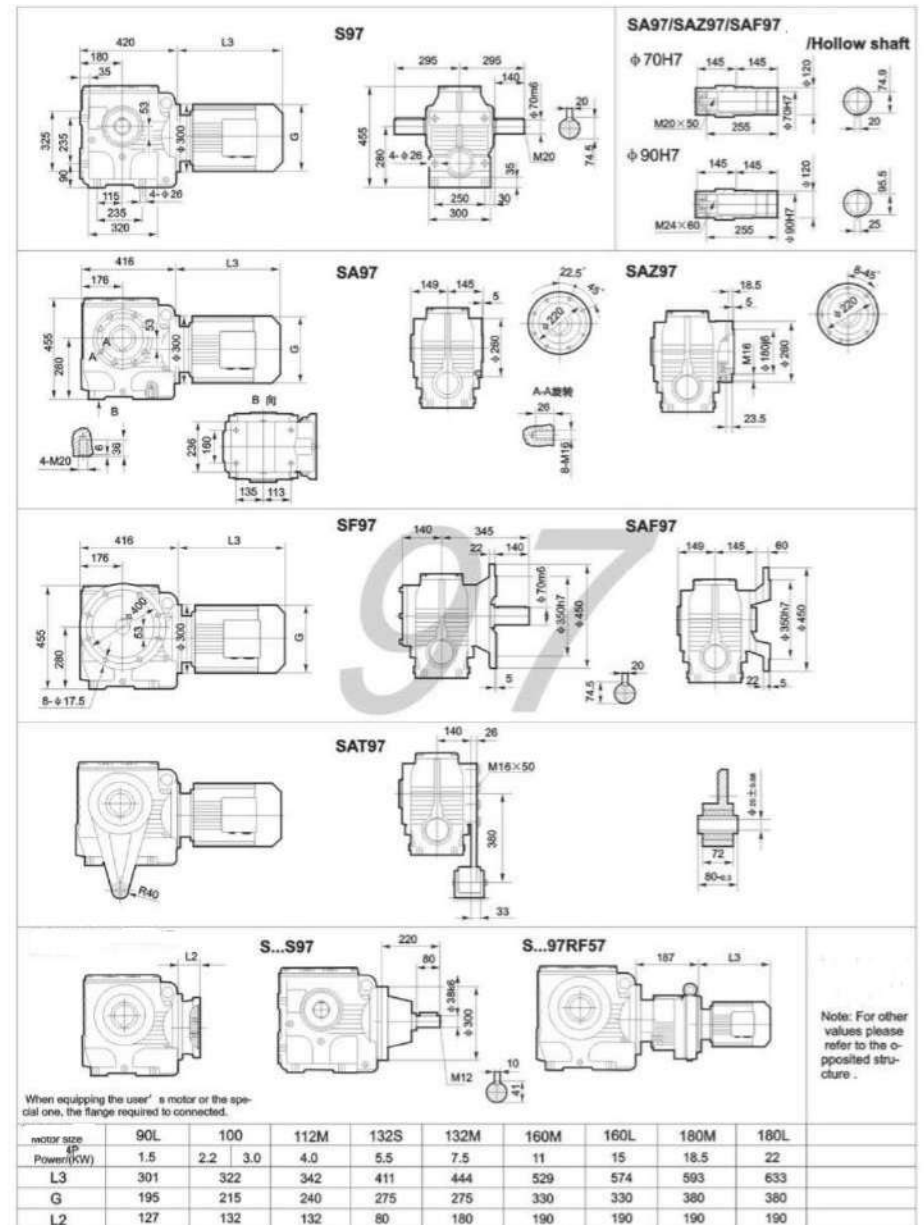


Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other.2."S..."mean S, SA, SF, SAF, SAZ 3.Hollow shaft output with shrink disk, see P156 for detail.

Цилиндро-червячный редуктор



Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other.2.*S...mean S, SA, SF, SAF, SAZ 3.Hollow shaft output with shrink disk, see P156 for detail.



Note:1. The housings of SA, SF, SAF, SAZ are common parts. The mounting dimensions may consult each other.2.*S...mean S, SA, SF, SAF, SAZ 3.Hollow shaft output with shrink disk, see P156 for detail.